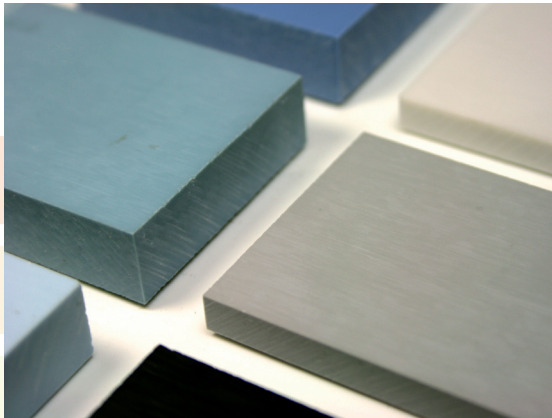
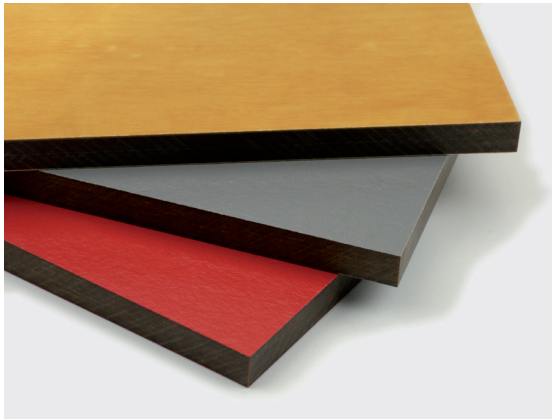




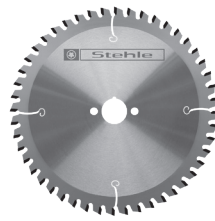
**Stehle**

# HW CIRCULAR SAWBLADES FOR PLASTICS KKS

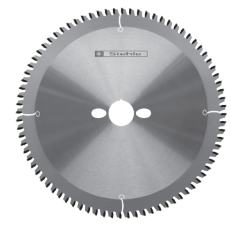




**KKS - hard plastic positive**



**KKS - hard plastic negative**



**KKS - plastic**

**HW**

**KKS - hard plastic positive**

Chop Saw Blades HW for extremely hard plastic profiles - triple chip /flat with two-sided chamfer

<b>Machine / Application</b> <ul style="list-style-type: none"> <li>• table saws</li> <li>• for dividing and miter cuts in plastic profiles made from Corian®, Varicor®, Trespa®, Alucobond®, laminate, etc.</li> </ul>	<b>Design</b> <ul style="list-style-type: none"> <li>• Hook angle: positive</li> <li>• Tooth configuration: triple chip / flat with two-sided chamfer „TR-F-FA“</li> <li>• Cutting material: HW TCO4 plus</li> </ul>	<b>Advantages</b> <ul style="list-style-type: none"> <li>• noise-reduction thanks to laser ornaments</li> </ul>	<b>Notes</b> <ul style="list-style-type: none"> <li>• coating</li> </ul>
--	---	--	---

Product features								Order information			
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality*	NL**	Hook angle [°]	PU [pc.]	L	Order-No.	
250	2,8	1,8	30	80	▲▲▲	Combi3	5	1	L	58808620	
300	3,2	2,5	30	96	▲▲▲	Combi3	5	1	L	58808621	
350	3,5	2,8	30	108	▲▲▲	Combi3	5	1	L	58808622	
400	3,5	2,8	30	108	▲▲▲	Combi3	5	1	L	58808623	

**HW**

**KKS - hard plastic negative**

Chop Saw Blades HW for extremely hard plastic profiles - triple chip / flat tooth with two-sided chamfer

<b>Machine / Application</b> <ul style="list-style-type: none"> <li>• portable saws</li> <li>• chop and miter saws</li> <li>• table saws</li> <li>• for dividing and miter cuts in plastic profiles made from Corian®, Varicor®, Trespa®, laminate, etc.</li> </ul>	<b>Design</b> <ul style="list-style-type: none"> <li>• Negative hook angle</li> <li>• Tooth configuration: triple chip / flat tooth with two-sided chamfer „TR-F-FA“</li> <li>• Cutting material: HW TCO4 plus</li> </ul>	<b>Advantages</b> <ul style="list-style-type: none"> <li>• noise-reduction thanks to laser ornaments</li> </ul>	<b>Notes</b> <ul style="list-style-type: none"> <li>• tight workpiece clamping required</li> <li>• coating</li> </ul>
--	--	--	--

Product features								Order information			
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality*	NL**	Hook angle [°]	PU [pc.]	L	Order-No.	
136	1,6	1,2	20	36	▲▲	2/6/32	Accu	-3	1	L	58808600
160	1,8	1,2	20	48	▲▲	2/6/32	Accu	-3	1	L	58808605
160	2,2	1,6	20	52	▲▲▲	2/6/32	Accu	-3	1	L	58808607
165	1,8	1,2	20	48	▲▲	2/6/32		-3	1	L	58808606
165	2,2	1,6	20	52	▲▲▲	2/6/32		-3	1	L	58808608
190	2,5	1,6	30	54	▲▲▲			-3	1	L	58808609
190	2,6	2	20FX	54	▲▲▲		Fast-fix	-3	1	L	58808604
210	2,8	1,8	30	54	▲▲▲	2/6/32		-3	1	L	58808610
216	2,8	1,8	30	60	▲▲▲	2/6/32		-3	1	L	58808611
232	2,8	1,8	30	64	▲▲▲	Combi3		-3	1	L	58808616
254	2,8	1,8	30	80	▲▲▲	Combi3		-3	1	L	58808612
254	2,4	1,8	30	80	▲▲▲	Combi3		-3	1	L	58808617
260	2,5	1,8	30	80	▲▲▲	Combi3		-3	1	L	58808613
305	3,2	2,5	30	96	▲▲▲	Combi3		-3	1	L	58808614

**HW**

**KKS - plastic**

Chop Saw Blades HW for plastic profiles - alternate top bevel with chamfer

<b>Machine / Application</b> <ul style="list-style-type: none"> <li>• clipping and miter saws</li> <li>• table saws</li> <li>• for dividing and miter cuts in plastic profiles made from PVC, acrylics, plexiglass, thermosetting plastics, PE, PA, PU, etc.</li> </ul>	<b>Design</b> <ul style="list-style-type: none"> <li>• tooth configuration: alternate top bevel - with chamfer „WS-FA“</li> <li>• cutting material: HW TC10 from Ø 250 TC06</li> </ul>	<b>Advantages</b> <ul style="list-style-type: none"> <li>• noise-reduction thanks to laser ornaments</li> </ul>	<b>Notes</b> <ul style="list-style-type: none"> <li>• coating</li> </ul>
--	---	--	---

Product features								Order information			
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality*	NL**	Hook angle [°]	PU [pc.]	L	Order-No.	
160	2,2	1,6	20	48	▲▲		-3	1	L	58116000	
190	2,2	1,6	30	54	▲▲		-3	1	L	58116001	
216	2,8	2,2	30	60	▲▲		-3	1	L	58116002	
250	2,8	2,2	30	80	▲▲▲	Combi3	-3	1	L	50808500	
300	2,8	2,2	30	96	▲▲▲	Combi3	-3	1	L	50808501	
350	2,8	2,2	30	100	▲▲▲	Combi3	-3	1	L	50808502	

\* Cutting quality: ▲ very rough cut, ▲▲ rough cut, ▲▲▲ fine cut, ▲▲▲▲ very fine cut

\*\* Pin holes: Combi3 = 2/10/60 + 2/9/46 + 2/9,5/46,5 + 2/7/42